

Date: Tuesday, 9/30/2008 8:43:22 AM
 User: David Duval

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : BAR
 Job Number : 05047
 Estimate Number : 13482
 P.O. Number :
 This Issue : 9/30/2008 S.O. No. :
 Prsht Rev. : NC
 First Issue : / / Type : R & D SM/MED FAB
 Previous Run : 05043
 Part Number : D38063
 Drawing Number : PROTO
 Project Number : N/A
 Drawing Revision : PROTO
 Material :
 Due Date : 10/7/2008 Qty: 1 Um: Each
 Written By :
 Checked & Approved By : ME 08-09-30
 Comment : Est Rev:A 08-07-21 new issue DD verified by:ec
 Est Rev:B 08-09-23 redesign DD verified by:EC
 Est Rev:C 08-09-30 redesign DD verified by:EC

Additional Product

Job Number:



SCRAP

PROTOTYPE
 FOR ENGINEERING USE ONLY

Seq. #: Machine Or Operation: Description:

1.0 M304B0500X2500 304 BAR .500 x 2.50



Comment: Qty.: 0.7419 f(s)/Unit Total: 0.7419 f(s)
 304 BAR .500 x 2.50
 batch: 18929 18 8-9-30

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET
 1-Cut as per Dwg D3806
 Dwg Rev: PROTO 18 8-9-30
 Prog Rev: Type
 2-Deburr if necessary

①

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

**ENGINEERING
 APPROVAL**

CP 08.10.02 ①

Date: Tuesday, 9/30/2008 8:43:22 AM
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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BAR

Job Number: 05047

Part Number: D38063

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

FOR ENGINEERING USE ONLY

N/A 08-10-02

6.0

QC21

FINAL INSPECTION/W/O RELEASE



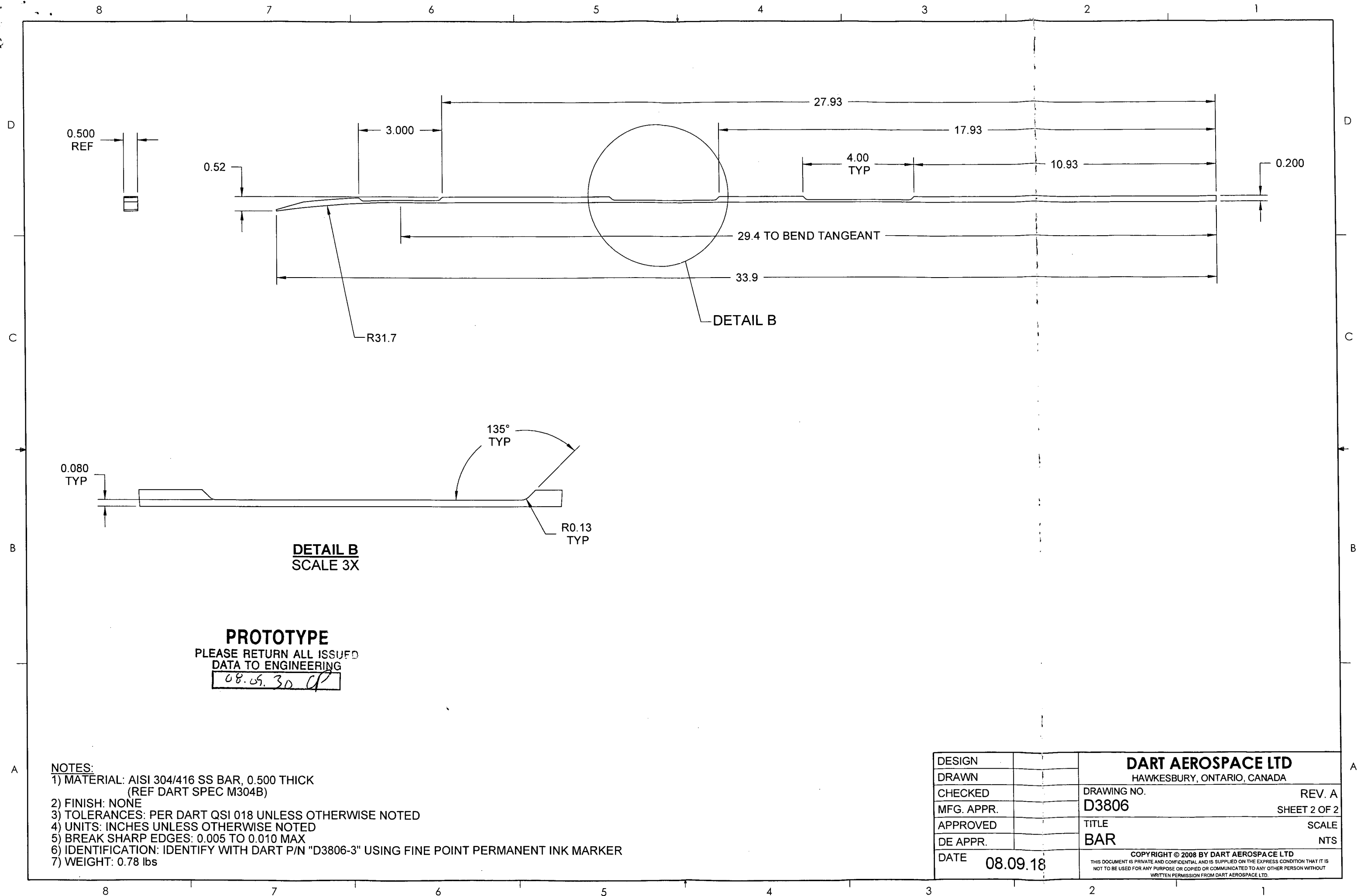
Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



change to w/b #00255A
MF 08-12-05

* Scrap due to redesign
08/12/05

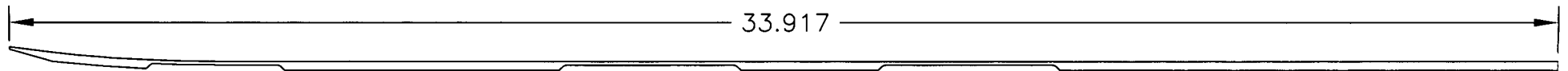


- NOTES:
- 1) MATERIAL: AISI 304/416 SS BAR, 0.500 THICK (REF DART SPEC M304B)
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3806-3" USING FINE POINT PERMANENT INK MARKER
 - 7) WEIGHT: 0.78 lbs

DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED		DRAWING NO. D3806	REV. A
MFG. APPR.			SHEET 2 OF 2
APPROVED		TITLE BAR	SCALE
DE APPR.			NTS
DATE	08.09.18	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

173806-3

CP
08.09.30



1) MATERIAL: AISI 304/316 SS BAR, 0.500 THICK

DART AEROSPACE LTD	Work Order:	05047
Description: BAN	Part Number:	D3806-3
Inspection Dwg: D3806-3 Rev: 00000 T.O.F		Page 1 of 1


FIRST ARTICLE INSPECTION CHECKLIST

X First Article

X	Prototype
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[illegible]

Measured by:	RB
Date:	8-9-36

Audited by:	
Date:	15.08.2013



Prototype Approval:	<i>UP</i>
Date:	08.09.30

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
08.10.02	2	Height is 0.42" instead of 0.52"	 08.10.02 pc Q51042	Acceptable. Prototype only			 08.10.02 pc Q51042	

NOTE: Date & initial all entries